



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4149-041
Job Sheet 190557



009776 #

Part No: D4149-041

Job Qty: 5 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP
Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
90	Start up Operation	5 Ea	2/28/19	2/28/19	0.00	0.00	Start Up Small Fab-3		58	MAY 16 2019
100	Small Fab	5 pcs	2/28/19	2/28/19	0.00	1.25	Small Fab-6		9-898	MAY 16 2019
110	QC	5 pcs	2/28/19	2/28/19	0.00	0.00	QC5		MAY 17 2019	
120	Packaging	5 pcs	2/28/19	2/28/19	0.00	0.00	Packaging3-2		ST 53990	MAY 21 2019
130	QC21-SA	5 Ea	2/28/19	2/28/19	0.00	0.00	QC21		DAS 21	MAY 21 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	10 Ea (2 ea)	90-Start up Operation	5167124
AN4C13A	Bolt	15 Ea (3 ea)	90-Start up Operation	5172191
D3910-1	Crosstube Lug	5 pcs (1 ea)	90-Start up Operation	5174260
D4091-1	Mounting Lug	5 pcs (1 ea)	90-Start up Operation	5174252
D4149-1	Crosstube Lug Plate, Aft	10 Ea (2 ea)	90-Start up Operation	5170665
D4149-3	Spacer	5 pcs (1 ea)	90-Start up Operation	5176118
D4149-5	Eyebolt Stud	5 pcs (1 ea)	90-Start up Operation	5175963
MS20615-4M18	Rivet	15 Ea (3 ea)	90-Start up Operation	5167321
MS21043-3	Nut	10 Ea (2 ea)	90-Start up Operation	5167325
MS21043-4	Nut	15 Ea (3 ea)	90-Start up Operation	5173785
NAS1149C0332R	Washer	20 Ea (4 ea)	90-Start up Operation	5174158
NAS1149C0432R	Washer	30 Ea (6 ea)	90-Start up Operation	5195658

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	10	129	0
	AN4C13A	15	115	0
	D3910-1	5	61	0
	D4091-1	5	38	0
	D4149-1	10	1	0
	D4149-3	5	6	0
	D4149-5	5	30	0
	MS20615-4M18	15	218	0
	MS21043-3	10	1,382	0
	MS21043-4	15	1,538	0
	NAS1149C0332R	20	4,726	0
	NAS1149C0432R	30	1,469	0
Part Specifications				
Specifications could not be found.				

Plex 2/11/19 12:46 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S181470



Part: D4149-041

Job No: 190557

Serial No/Batch: S181470

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL: 1 813 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

Date: 05/15/19

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